

C

9	PC	9

		PSt 00	
		PSt 01	
		C-CodE	
		C - - - - -	
		Adr ***	
		Adr 001	
		bt 600	
		bt 9600	
		tF *	
		tF 0	
			21 A ;97 KL-MPLC
		Jn ****	
		Jn nonE	E E E E
		bit *	A A E
		bit 8	
		CyC *	
		CyC 200	

F  
F

D

		N		XON	
			B D	+	B
				0	
				0	
				2	
				0	
				0	
				0	
				2	
				B	B
		FF		XOFF	

B		
B		
B		

B	
B	
B	
B	
B	
B	
B	
B	

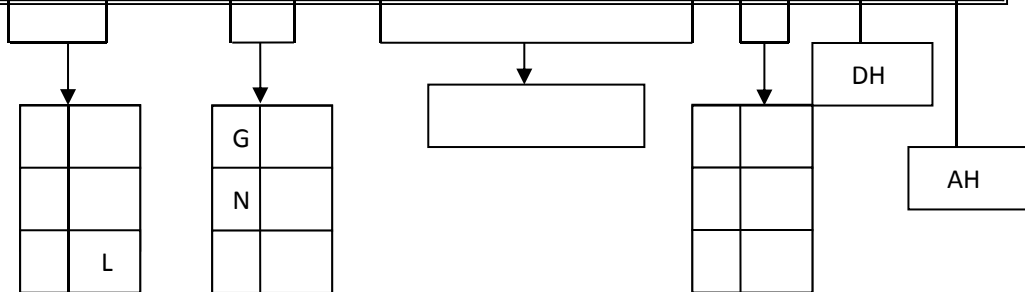
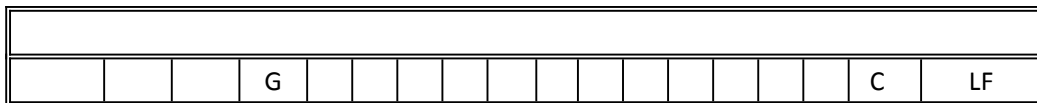
C	
B	
B	
B	
B	
B	
B	
B	

F D

HE FF HE BCD BCD BCD BCD FF

D	D	D	D	D	D	D	D

F D



H H L L H G G

N

N

F

D

j

A CII

F D


N		C C	C C
		C C	

A II


N		N	C C L C C

			A


	C C L	C C H

			D D

D	D	D	D

C C L	C C H

C

F F

C C



D	DF	D	F	D	KL	M	LC
---	----	---	---	---	----	---	----

		B			0		1
		B			0		1
		B			0		2
		B			0		1
		B			0		1
		B			0		1
		B			0		1:
		B					
		B					
		B					
		B					
		B					

2 Modbus :



	Alias	bit7--0,15--8	00060	Alias	00070	Alias	00080	Alias	00090
0		0010 0100 0000 0100			6519.5		0		0
1		0xFFFF0			--		--		--
2		12.45			6098.3		0		0
3		--			--		--		--
4		0			16679.2		0		0
5		--			--		--		--
6		12.45			0		0		0
7		--			--		--		--
8		2618.1			0		0		0
9		--			--		--		--

3

E DA AB E

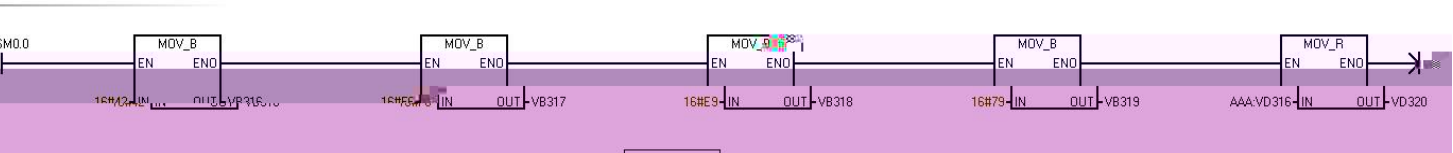
IN  
IN  
IN  
IN

IN  
F F  
E DA AB E

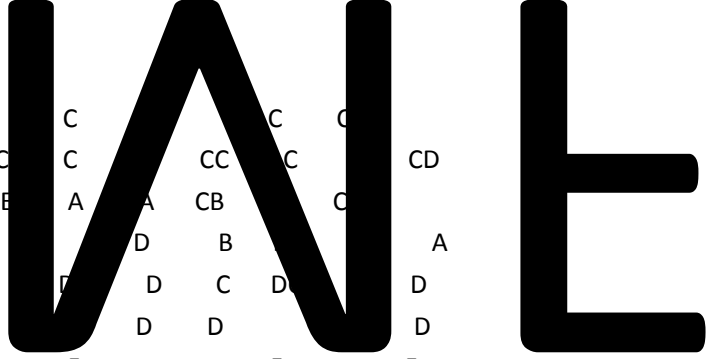
F  
E DA AB E

F F F  
200smart :

LC







C C C C C  
 C C C CC C CD  
 F CF CE E A A CB C  
 C D D B A  
 E DE DF F D C D D  
 D D D D D D  
 D D F F F  
 F F F F F  
 C FC FD D FF F E FE FA A  
 B FB F F E E  
 EB B A EA EE E F EF D ED  
 EC C E E E E  
 E E E E A  
 A A A A A A  
 A A C AC AD D AF F  
 E AE AA A B AB A A  
 B B BB B A BA BE E  
 F BF D BD BC C B B  
 B B B B  
 B  
 D D F F E E A A B B  
 B B  
 A A E E F F D D C C

IN M IN D L  
 M C C  
 M D L C  
 IN C C

IN M IN D L M C C  
 C CH FF C C

D C  
IN D  
B C  
D D C B C  
D C C D  
C  
D C C D  
D C C  
D C C