
COMFatekPLC

PLC

```
COMFatekPLC VS2008 C# PLC PLC
dll
```

COMFatekPLC

```
1 PLC /
2 n M
3 n Y
4 n X
5 n D /DD
```

COMFatekPLC

1.

```
KELI.SWPool.COMFatekPLC.dll
```

2. new

```
new PLC PLC new
public KELI.SWPool.PLCController.COMFatekPLCplc_control; //
//new , m_PLC_SerialPort PLC ,
m_PLC_Station PLC
plc_control
= new KELI.SWPool.PLCController.COMFatekPLC
(m_PLC_SerialPort,m_PLC_Station);
```

```

3.          KELI.SWPool.COMFatekPLC.dll          M Y X
D
/          plc_ctrl.RunStop_Plc(int runStat);//
runstat int          0 PLC          1 PLC
M          plc_ctrl.Read_M(int length, int array)//
null      ,length          array
Y          plc_ctrl.Read_Y(int length, int array)//
X          plc_ctrl.Read_X(int length, int array)//
D          plc_ctrl.Read_D(int length, int array) //
,length          array
DD         plc_ctrl.Read_DDdd(int length, int array) //
long ,length          array
M          plc_ctrl.Write_M_Port(int length, int array, int[] value)//
M ,          -
1          ,length          array          value
          1,0
Y          plc_ctrl.Write_Y_Port(int length, int array, int[] value)//
X          plc_ctrl.Write_X_Port(int length, int array, int[] value)//
D          plc_ctrl.Write_D(int length, int array, int[] value)//
value
    
```

	length ay	arr	length value array
M	String Read_M(int length, int array)		int Write_M_Port(int length, int array, int[] value)
X	String Read_X(int length, int array)		\
Y	String Read_Y(int length, int array)		int Write_Y_Port(int length, int array, int[] value)
D	int[] Read_D(int length, int array)		int Write_D(int length, int array, int[] value)
DD	long[] Read_DDdd(int length, int array)		int Write_DD(int length, int array, long[] value)
DD	float[] Read_DDd(int length, int array)		int Write_DD(int length, int array, float[] value)
/	int RunStop_Plc(int runStat)	runStat	1 0