



2017 9





RS485

75

9600 bps 19200 bps

DC12V

12

C

E

C

E

GB/T 7724-2008

n=3000

III ○

$p_i=0.5$

IP43

I

* *230



2.1

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2.2

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2.3

A

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B:

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C

2.4

1 :



2

1		PST 00	
2	11	PST 11	
3		-----	111111
4	111111	111111	111111
5		Clr 0	1 2
6	1	Clr 1	
7		Sure 0	0 1
8	1	Sure 1	
9		-----	
10		PASS	

2.7 □

500

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1

1		o 00000	
2	12345	o 12345	12345
3		p*****	
4	10000	P010000	
5			

2

1		o 00000	
2	12345	o 12345	12345
3			

3



3.1.

1			hn 00	
2		11	hn 11	11.
3			o 00000	
4		12345	o 12345	12345
5			PTINT	

3.2.



			o 00123	
			Hn ***	
			Hn 001	
			Print	

3.4

			o *****	
			o 00123	

			o *****	
			Hn ***	
			Hn 011	
			Print	

3.5.

3.6.

1.		D11, 03, 22	
2.	100710	D10, 07, 10	10-07-10
3.		Print	

Err
12 , Prt

PRT



1:

0001	11-03-22	11:31:37	000051	18	1500	500	1000	



0001	11-03-22	11: 31: 37	000051	018	1500	500	1000	
0002	11-03-22	10: 33: 12	000058	023	2000	500	1500	
0003	11-03-22	09: 33: 12	002345	067	30000	5000	25000	
0004	11-03-22	08: 45: 53	003645	022	2000	500	1500	



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